



PS-525 Modified Pressure Sensitive

ADHESIVE TECHNICAL DATA

Excelsior PS-525 Modified Pressure Sensitive Adhesive is a trowel applied, increased grab, acrylic pressure sensitive adhesive used for the installation of LVT, LVP, solid vinyl, quartz, and approved Rubber flooring products over porous and non-porous substrates in indoor applications; it is a low odor, non-flammable, solvent-free and ready to use product.

Product Type	Pressure Sensitive Acrylic Adhesive for porous (absorptive) and non-porous (non-absorptive) substrates
Characteristics	Tan Paste
Packaging	4 Gallon Unit
Moisture Control Properties	Not a moisture inhibitor or mitigation product
ASTM F2170 - RH Limit	99%, <i>in situ</i>
ASTM F1869 - MVER Limit	12 lbs. / 1000 sq. ft. / 24 hours
ASTM F710 - pH Limit	≥ 7 - ≤ 11
SCAQMD Rule 1168	≤ 1.0 grams/liter VOC Content
ASTM D6004 - Adhesive Shear Resistance	Excellent
ASTM D6862 - 90° Peel Resistance	Excellent
ASTM D7888 - Plasticizer Resistance	Excellent
ASTM D7149 - Freeze Thaw Stability	Up to 5 Cycles, Down to 0° F
ASTM F1337 - Shelf Life	2 Years from Manufacturing Date

Reading the Date Code 11/09/21

Actual manufacturing date, no codes

Located on a white sticker on top of the pail

Service & Storage Temperature	60° - 85° F
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Shelf Life depends on proper storage within service & storage temperatures in unopened container

See installation document for full installation details regarding approved substrates, job site conditions and acclimation procedures.

Application Method	Trowel Applied
Resilient Flooring Trowel Sizes & Coverage	1/16" x 1/32" x 1/32" U Notch, 225 sq. ft. per Gallon
Athletic Flooring & Stair Tread Trowel Sizes & Coverage	1/16" x 1/16" x 1/16" Square Notch, 150 sq. ft. per Gallon
Flash / Open Time	Dry to Touch, No Transfer to Finger
Working Time	Adhesive Covered & Flooring Rolled within 6 Hours
Access Times During & After Installation	Heat Welding Immediately Light Foot Traffic Immediately Heavy Foot Traffic and Rolling Loads ≥ 48 Hours Maintenance ≥ 72 Hours

Trowel Notch Dimensions are Depth x Width x Space

Coverage Rates are approximate and subject to level of porosity as well as ambient conditions, angle of the trowel, actual results may vary

Flash time and working time will vary with conditions; higher temps with higher humidity will be shorter than lower temps with lower humidity



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Attributes & Certifications

Made in the U.S.A.
FloorScore Certification
Meets CA 01350 Requirements
Contributes to LEED v4/4.1
Meets SCAQMD Rule 1168 Requirements
Red List Chemical Free
Contains No Recycled Content

California Prop 65 Labeling

To the best of our knowledge, this product does not contain any of the listed chemicals, which the state of California has found to cause cancer, birth defects or other reproductive harm

The following information is provided as general guidance, always refer to the current installation information on the product website for the resilient flooring being installed for complete information.

Approved Flooring Products

Rubber Tiles & Sheet
LVT/LVP
Quartz Flooring
Athletic Flooring
Resilient Stair Treads
Underlayments

Approved Substrates & Surfaces

Concrete above, on, or below grade; properly prepared for moisture sensitive resilient flooring in place a minimum of 45 days
APA rated plywood underlayment
Properly prepared Portland cement based patches & underlayments
Properly prepared Gypsum cement based underlayments
Properly prepared VCT, VAT, Quartz Tile, Solid Vinyl Tile, Vinyl Sheet Goods
Properly prepared Ceramic Tiles
Properly prepared Stone & Terrazzo Tiles
Properly prepared Steel & Aluminum
Epoxy Mitigation & Sealers (100% solid and fully cured)
Stained concrete that is sound, smooth and free of waxes, cleaners and any other bond inhibiting substances
Radiant heated sub-floors

Site Requirements

During acclimation, the site must be fully enclosed, weather tight, and material must be in the installation area with the HVAC system functional and operating at desired service temperatures for a period of 48 hours prior to installation, during the installation and for the service life of the installation afterwards.

It is recommended to maintain an ambient relative humidity between 40% and 60% for a period of 48 hours prior to installation, during the installation and for the service life of the installation afterwards.



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Substrate Requirements	<p>All substrates must be prepared according to the information contained within the product installation instructions.</p> <p>Concrete substrates, whether on-grade and/or below grade must have an intact and effective moisture vapor barrier which meets the current requirements of ASTM E1745.</p> <p>Substrates must be clean, smooth, permanently dry, flat, and structurally sound.</p> <p>Substrates must be free of visible water or moisture, dust, sealers, paint, sweeping compounds, curing compounds, residual adhesives, concrete hardeners or densifiers, solvents, wax, oil, grease, asphalt, visible alkaline salts or excessive efflorescence, mold, mildew and any other extraneous coating, film, material or foreign matter.</p>
Adhesive Clean-Up	<p>Uncured Adhesive can be removed with solution of 70% isopropyl alcohol and a clean cloth.</p> <p>Cured adhesive will be difficult to remove from wall and flooring surfaces, ensure removal prior to curing.</p>
Product & Substrate Restrictions	<p>Not designed for use with products manufactured with polyolefin, polyethylene, or polypropylene.</p> <p>Not designed for use on substrates that have been exposed to adhesive removers, solvents, or chemical cleaners.</p>
Disposal	<p>Disposal in accordance with local, state and federal regulations.</p> <p>Do not allow product to get into drains, watercourses, or landfills.</p> <p>Hardened product residues are considered construction waste.</p> <p>Empty packaging is recyclable.</p>
Product Warranty	1 Year Manufacturers Warranty
<i>See product warranty for full details regarding bond warranty, limitations, and warranty coverage.</i>	
Technical Support	solutions@rhctechical.com
Product Support	solutions@rhctechical.com
Technical Documentation	www.excelsiorproducts.net